# **BD** Series



# Backdraught Volume Regulating Damper

- Extruded aluminium blades
- DW144 compliant
- Galvanised mild steel casing
- Flange, Framefit or Spigot casing options

# BD Series Backdraught Volume Regulating Dampers - Introduction





# The BD Series

The BD Series Backdraught Damper is self-opening subject to air velocity and is designed to restrict air back flow.

The damper can be fitted to partitions or brick walls, on plenums or duct mounted.

# **BD Series Features and Benefits**

- · Standard case construction is galvanised mild steel
- Extruded aluminium blades
- Flange, Framefit or Spigot casing options

### **Testing and Conformities**

- Unless stated otherwise, flange models are suitable for classes A & B of DW144, with spigot models being suitable for classes A, B and C of DW144
- Normal operating conditions not exceeding 1000Pa, Specification will apply

# **Material Specification**

#### Casing

1.2mm galvanised mild steel to BS EN 10346 DX51 D+Z 275.

#### **Blade Bushes**

Injection moulded Nylon 66.

#### Blades

Extruded aluminium to BS EN 755-9. Wall thickness 1.2mm. Alternative blade materials are currently not available.

#### **Blade Spindles**

50% glass filled nylon black.

### Blade Limiting Angle (horizontal application)

 $10 \ x \ 15 \ x \ 18$  gauge galvanised steel running full length to one side only.

#### Jamb Seals (optional)

Punched aluminium strip to BS EN 755-9, 3.0mm thick, that is also a combination blade limiting stop in the open and closed position.

#### Paint

Water based protective paint is applied to all welds and ground surfaces.

### Edge Seal

Nylon brush seal.

#### Performance and Application

Temperature:0°C to +70°C.Velocity:1m/s to 14m/s, horizontal airflow.

# **Blade Details**

The nominal 60mm wide standard extruded aluminium blades are fitted onto 6.25mm diameter spindles, complete with blade edge brush seal fitted as standard.

All blades are fitted for parallel operation only

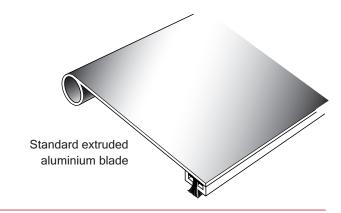
All blades are connected with a precise linkage to ensure uniformity of air control.

Please refer to pressure drop figures for suitability.

Avoid use of dampers in extremely turbulent duct conditions. Although blade linkages will stabilise blades in most conditions, abnormal circumstances may cause dampers to malfunction.

#### **Horizontal Applications**

Where dampers are required to be installed in horizontal applications, a galvanised steel blade limiting stop will be fitted running full length to one side only to prevent locking in the open position. When making an enquiry or placing orders, it is important to inform horizontal or vertical damper position.



# The BD Series Range

The BSB BD series is available in the following case sizes:

Flangefit, Framefit and Spigotfit: 100mm to 600mm width x 100mm to 1000mm height Circular Spigotfit: 100mm to 1000mm diameter (above 600 wide 2 x multiple unit)

# Typical Tender/Specification Text

The BSB BD series Backdraught Damper is designed to restrict air back flow. The blades shall be self opening and supplied with edge brush seals as standard.

Blades shall be extruded aluminium, parallel in operation and linked to minimise noise. Blades are supported via injection moulded nylon 66 bearings to ensure smooth operation.

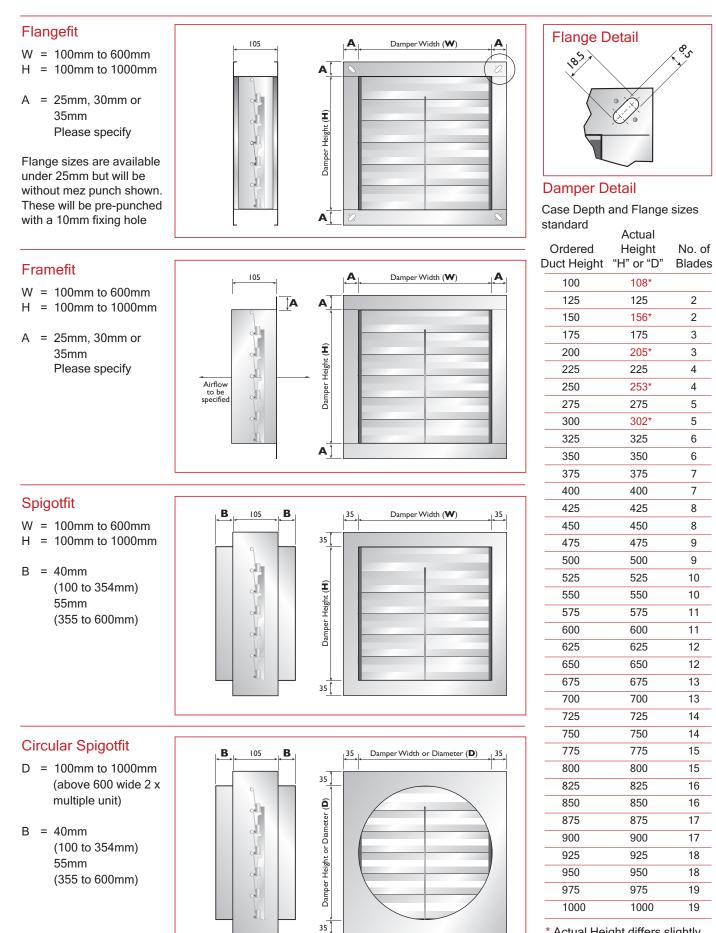
Blades are housed in a galvanised case and are offered in three options:

Flangefit, Framefit and Spigotfit.

Dampers are designed for vertical installation with a blade limiting angle where horizontal applications are required.



# Backdraught Volume Regulating Dampers - Product Dimensions



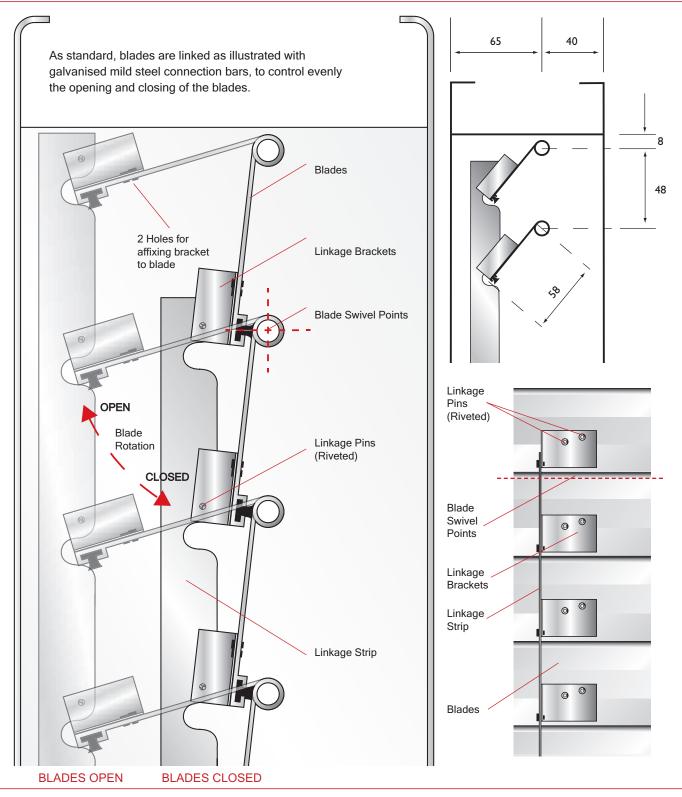
\* Actual Height differs slightly from specified nominal height

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# BD Series Backdraught Volume Regulating Dampers - Blades and Linkage



# Blade Linkage Dimensions and Positions



### Maintenance Notes

BD Series dampers are designed for normal dry filtered air systems and are not suitable for external applications. A programme of planned inspections should be carried out to include blade operation and blade linkage and general overall condition.

As a guide, this should take place on a maximum of six months intervals.

Reference should be made to BS 5588-12 and BS 9999 for more information.

These inspection and maintenance programmes may need to be repeated more regularly if the dampers are exposed to inclement/dusty conditions or fresh air intakes and the frequency of such checks should be developed based on site experience.



# Backdraught Volume Regulating Dampers - Product Characteristics

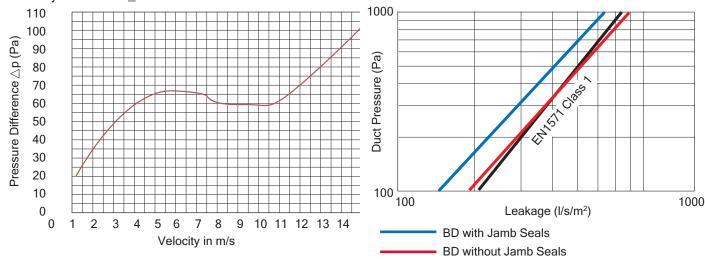
# **Back Draught Pressure Loss**

Figures based on 600mm x 600mm sized unit installed vertically. Tolerance  $\pm$  10%

### Blade Leakage

Figures based on 600mm x 600mm sized unit.

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### Weight Chart - Flangefit Models

Damper	Damper Width (mm)							
Height (mm)	100	200	300	400	500	600		
100	1	2	2	3	3	3		
200	2	2	3	3	4	4		
300	3	3	4	4	5	5		
400	3	4	4	5	6	6		
500	4	5	5	6	7	7		
600	5	5	6	7	8	8		
700	5	6	7	8	8	9		
800	6	7	8	8	9	10		
900	7	8	8	9	10	11		
1000	7	8	9	10	11	12		

#### Weight Chart - Spigotfit Models

-								
Damper	Damper Width (mm)							
Height (mm)	100	200	300	400	500	600		
100	2	3	3	4	5	6		
200	3	4	5	5	6	7		
300	4	5	6	6	7	8		
400	5	6	7	7	8	9		
500	6	7	8	9	10	11		
600	7	8	9	10	11	12		
700	8	9	10	11	12	13		
800	9	10	11	12	13	14		
900	10	11	12	13	14	16		
1000	11	12	13	14	16	17		

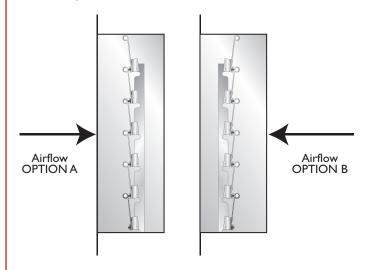
# Weight Chart - Circular Spigotfit Models

Damper Diameter (mm)

100	200	300	400	500	600	700	800	900	1000
2	3	5	7	9	12	16	21	29	37

Weights shown are approximate and are for guidance only. For specific weight details please contact our sales office.

#### Airflow Options - Framefit Models Only



### **Multiple Assemblies**

For assemblies greater than sizes detailed, multiple sections can be supplied for on-site assembly as illustrated.

When there are transportation restrictions, large multiple units will be broken down and shipped as individual sections for onsite assembly.

Unless requested, joining strips would not normally be supplied fully drilled.





# BD Series Backdraught Volume Regulating Dampers - Ordering Codes



	BD	F	V	A	J A			
BD Backdraught Regulating Damper			Τ	ΤŢ		-		
F Flangefit FF Framefit R Rectangular/Square Spigotfit C Circular Spigotfit								
Damper orientation — V Vertical H Horizontal								
Blade Material — A Aluminium								
Options – J Jamb Seals Airflow Options (Framefit only) – A (See page 5)								



B (See Page 5)

Àirflow OPTION B

# Other Air, Fire and Smoke Control Products in the BSB Range:



For full details of the complete BSB Product Range, please refer to our individual product brochures, sales office or website.



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